CUSTOM ACTIVEWEAR / VIETNAM

ACTIVEWEAR

Made for movement.



TRAINING / RUNNING / STUDIO / COURT

EXPLORE THE RANGE

Designed around movement.



AW-01

Panel training T-shirt

Sublimation + mesh panels



AW-02

Lightweight running singlet

Transfer graphics



AW-03

Compression training top

Flatlock seams + transfer logo



AW-04

Long-sleeve running top

Half-zip + transfer graphics



AW-05

Racerback sports bra

Colourblock panels + transfer mark



AW-06

Strappy longline bra

Cross-back straps



AW-07

High-rise pocket leggings

Flatlock seams + side pockets



AW-08

High-waist biker shorts

Contour panels + transfer mark

Illustrated development concepts. Materials, fit and function require sample approval.

EXPLORE THE RANGE

Designed around movement.



AW-09

Two-in-one running shorts

Inner short + zip pocket



AW-10

Woven training shorts

Zipper pockets + transfer logo



AW-11

Flared studio pants

Flatlock seams + waistband pocket



AW-12

Pleated tennis skort

Pleats + pocketed inner short



AW-13

Colourblock track jacket

Full zipper + small embroidery



AW-14

Lightweight shell windbreaker

Packable hood + transfer graphics



AW-15

Tapered woven track pants

Ankle zippers + side panels



AW-16

Sublimated court jersey

Dye sublimation

Illustrated development concepts. Materials, fit and function require sample approval.

PRODUCT DIRECTION / AW-01

Panel training T-shirt

Sublimation + mesh panels



MATERIAL DIRECTION

Polyester-elastane knit direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Navy-lime / Cobalt-white / Charcoal-coral

SAMPLE APPROVAL NOTES

Approve fabric stretch, opacity, panel seams, underarm mesh and print colour.

PRODUCT DIRECTION / AW-02

Lightweight running singlet

Transfer graphics



MATERIAL DIRECTION

Polyester jersey + mesh direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Teal / Flame orange / Black

SAMPLE APPROVAL NOTES

Review armhole fit, mesh construction, transfer compatibility and binding comfort.

PRODUCT DIRECTION / AW-03

Compression training top

Flatlock seams + transfer logo



MATERIAL DIRECTION

Nylon-elastane knit direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Black-grey / Navy-blue / Forest-black

SAMPLE APPROVAL NOTES

Confirm stretch and recovery, seam comfort and fit. No compression rating is established by the concept.

PRODUCT DIRECTION / AW-04

Long-sleeve running top

Half-zip + transfer graphics



MATERIAL DIRECTION

Polyester-elastane knit direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Slate blue / Black / Plum

SAMPLE APPROVAL NOTES

Approve collar height, thumbholes, sleeve length, zip guard and seam placement.

PRODUCT DIRECTION / AW-05

Racerback sports bra

Colourblock panels + transfer mark



MATERIAL DIRECTION

Nylon-elastane knit direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Black / Sage / Dusty rose

SAMPLE APPROVAL NOTES

Confirm lining, pad option, underband and size grading. Support level requires fitting and testing.

PRODUCT DIRECTION / AW-06

Strappy longline bra

Cross-back straps



MATERIAL DIRECTION

Nylon-elastane knit direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Espresso / Lavender / Petrol blue

SAMPLE APPROVAL NOTES

Approve strap arrangement, lining, pad pockets, underband tension and coverage.

PRODUCT DIRECTION / AW-07

High-rise pocket leggings

Flatlock seams + side pockets



MATERIAL DIRECTION

Nylon-elastane knit direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Black / Deep violet / Forest

SAMPLE APPROVAL NOTES

Approve waist fit, gusset, pocket depth, stretch recovery and opacity during movement.

PRODUCT DIRECTION / AW-08

High-waist biker shorts

Contour panels + transfer mark



MATERIAL DIRECTION

Nylon-elastane knit direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Cobalt / Black / Cocoa

SAMPLE APPROVAL NOTES

Review rise, inseam, leg opening, seam comfort and opacity across the size range.

PRODUCT DIRECTION / AW-09

Two-in-one running shorts

Inner short + zip pocket



MATERIAL DIRECTION

Woven polyester shell + stretch liner

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Black-lime / Blue-navy / Coral-grey

SAMPLE APPROVAL NOTES

Confirm shell and liner materials, inseam lengths, waistband comfort and pocket zip access.

PRODUCT DIRECTION / AW-10

Woven training shorts

Zipper pockets + transfer logo



MATERIAL DIRECTION

Nylon stretch-woven direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Charcoal / Olive / Navy

SAMPLE APPROVAL NOTES

Approve pocket depth, zipper function, waist adjustment and movement allowance.

PRODUCT DIRECTION / AW-11

Flared studio pants

Flatlock seams + waistband pocket



MATERIAL DIRECTION

Nylon-elastane knit direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Black / Espresso / Midnight blue

SAMPLE APPROVAL NOTES

Review rise, flare shape, length, gusset, recovery and movement opacity.

PRODUCT DIRECTION / AW-12

Pleated tennis skort

Pleats + pocketed inner short



MATERIAL DIRECTION

Polyester woven shell + stretch inner short

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

White-navy / Cobalt / Sage

SAMPLE APPROVAL NOTES

Confirm pleat retention, liner fit, pocket function, coverage and waist grading.

PRODUCT DIRECTION / AW-13

Colourblock track jacket

Full zipper + small embroidery



MATERIAL DIRECTION

Microfiber woven shell direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Navy-ivory / Teal-grey / Burgundy-cream

SAMPLE APPROVAL NOTES

Confirm fibre composition, lining, embroidery backing, zipper guard and sleeve fit.

PRODUCT DIRECTION / AW-14

Lightweight shell windbreaker

Packable hood + transfer graphics



MATERIAL DIRECTION

Nylon woven shell direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Electric blue / Lime / Light grey

SAMPLE APPROVAL NOTES

Approve shell weight, hand feel, hood fit, vent construction and any separately specified finish.

PRODUCT DIRECTION / AW-15

Tapered woven track pants

Ankle zippers + side panels



MATERIAL DIRECTION

Polyester stretch-woven direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Navy-blue / Black-grey / Olive-cream

SAMPLE APPROVAL NOTES

Review knee movement, rise, taper, ankle zip opening and pocket construction.

PRODUCT DIRECTION / AW-16

Sublimated court jersey

Dye sublimation



MATERIAL DIRECTION

Polyester jersey + mesh direction

SPECIFICATION

Composition, GSM, stretch and finishing to confirm.

COLOUR DIRECTIONS

Blue-lime / Magenta-navy / Orange-purple

SAMPLE APPROVAL NOTES

Approve artwork placement, seam alignment, mesh choice and colour on actual light polyester.

MATERIAL LIBRARY

Choose the fabric first.

Nylon-elastane knit

A direction for fitted bras, leggings, biker shorts and studio pieces. Confirm fibre ratio, GSM, stretch, recovery, hand feel and opacity.

Polyester-elastane knit

A direction for training tops and selected fitted pieces. Approve the actual fabric before defining any moisture-management or drying claim.

Polyester jersey & mesh

Options for singlets, court jerseys and ventilation panels. Sublimation is developed on suitable light polyester; confirm mesh openness and lining.

Stretch woven & microfiber

Options for shorts, jackets and track pants. Specify fibre composition, weight, lining, finish and movement allowance. Microfiber does not establish fibre content.

Nylon shell

A direction for lightweight outer layers. Agree the shell hand feel, construction, coating if required, and lining. No weather-protection rating is implied.

GSM and composition are not fixed by an image. Fabric swatches and the approved sample establish the actual specification.

BRANDING & CONSTRUCTION

Details that work together.

Sublimation

Original graphics can be developed on suitable light polyester. Approve colour, panel files and alignment through a fabric trial.

Transfers & small embroidery

Confirm compatibility with stretch and surface texture. Small embroidery is positioned on suitable supported areas to limit distortion and discomfort.

Flatlock & panel seams

Review seam bulk, stretch, placement and comfort on the actual garment. Stitch appearance alone does not establish performance.

Zippers, pockets & adjustment

Approve zipper guards, pocket access, drawcords, thumbholes and hem adjustments in the fit sample.

Artwork, construction and application settings are reviewed together with the selected material.

FIT & TESTING

Approve it in motion.

Fit, grading & movement

Check the intended size range, rise, length, armhole, neckline and movement allowance. Confirm the size chart and measurement tolerances.

Stretch, recovery & opacity

Review recovery, fabric growth, coverage and opacity under movement and light. Assess seams and binding where the garment stretches.

Support, lining & gussets

For bras, confirm lining, pads, straps and underband through fit review. For leggings and shorts, confirm gusset shape, seam comfort and inner layers.

Claims need evidence

Drying, wicking, support, compression, UV, water resistance, reflectivity and other performance claims need an agreed test method and actual results.

The images illustrate design direction. They do not certify performance or replace physical fit and fabric testing.

DEVELOPMENT

From brief to collection.

01 / Share the brief

Send product references, original artwork, size chart, activity, material preference, quantities per colour and destination.

02 / Develop a sample

Sample development starts from 1 piece per style, subject to scope. Confirm fabric, construction, artwork and hardware for review.

03 / Fit, refine & approve

Consolidate fit comments, test the intended movement and approve the final sample and specification before production.

04 / Manufacture & review

Production MOQ starts from 100 pieces, subject to style, material and colour. Agree QC checkpoints, packing, schedule and shipping in the quotation.

Sample development and production are quoted separately. Confirm material availability, size-colour splits and any testing requirements.

VIENA FACTORY / VIETNAM

Your next activewear collection starts here.

VIENA manufactures through specialised production units in Vietnam. Our team brings 10+ years of experience in the garment industry, supported by an experienced QC team.

SAMPLE FROM 1 PIECE PER STYLE

PRODUCTION MOQ FROM 100 PIECES

Starting minimums and pricing depend on style, material, colours, decoration and the agreed development scope.

SEND YOUR PRODUCT BRIEF

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Payment by bank transfer or PayPal. UPS, FedEx or available specialist shipping routes can be quoted for the destination.