CUSTOM CLOTHING / VIETNAM

STREETWEAR

Made for your next collection.



COTTON / FLEECE / FRENCH TERRY / WOVEN SHELLS

EXPLORE THE RANGE

Silhouettes & details.



SW-01

Boxy graphic T-shirt

Two-colour screen print



SW-02

Heavyweight oversized tee

Halftone screen print



SW-03

Slub cotton washed tee

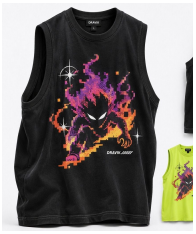
Soft-hand screen print



SW-04

Slub long-sleeve tee

Screen print + flat embroidery



SW-05

Wide-shoulder singlet

DTF / PET transfer



SW-06

Contrast panel jersey tee

Sewn applique + embroidery



SW-07

Heavyweight pullover hoodie

Puff screen print



SW-08

Full-zip graphic hoodie

Screen print + metal zipper



SW-09

Half-zip fleece sweatshirt

Chain-stitch embroidery



SW-10

Fleece varsity jacket

Chenille applique + snap buttons



SW-11

Wide-leg terry sweatpants

Flat embroidery + zipper pocket

Product directions are illustrated concepts. Final details are confirmed through sampling.

EXPLORE THE RANGE

Silhouettes & details.



SW-12

Longline terry shorts

Screen print + embroidered patch



SW-13

Cropped terry zip hoodie

Flat embroidery + two-way zipper



SW-14

Baggy khaki cargo pants

Woven patch + utility hardware



SW-15

Khaki cargo Bermuda shorts

Embroidered badge + metal zipper



SW-16

Nylon zip windbreaker

Heat-transfer graphics + zipper



SW-17

Nylon track pants

Transfer print + ankle zippers



SW-18

Sublimated street jersey

Dye sublimation



SW-19

Microfiber track jacket

Flat embroidery + full zipper



SW-20

Printed polyester mesh shorts

Dye sublimation + woven label



SW-21

Laser-art baggy jeans

Laser engraving + washed finish



SW-22

Distressed wide-leg jeans

Controlled distressing + wash

Product directions are illustrated concepts. Final details are confirmed through sampling.

PRODUCT DIRECTION / SW-01

Boxy graphic T-shirt

Two-colour screen print



MATERIAL DIRECTION

100% cotton jersey

WEIGHT / SPECIFICATION

240 GSM direction / range 200-320 GSM

COLOUR DIRECTIONS

Washed black / Chalk / Cobalt

SAMPLE APPROVAL NOTES

Approve neck rib recovery, print opacity and shrinkage after the agreed wash test.

PRODUCT DIRECTION / SW-02

Heavyweight oversized tee

Halftone screen print



MATERIAL DIRECTION

100% cotton jersey

WEIGHT / SPECIFICATION

320 GSM direction / range 200-320 GSM

COLOUR DIRECTIONS

Charcoal / Burgundy / Sand

SAMPLE APPROVAL NOTES

Review halftone dot gain, screen separations, hand feel and final garment measurements.

PRODUCT DIRECTION / SW-03

Slub cotton washed tee

Soft-hand screen print



MATERIAL DIRECTION

100% slub cotton

WEIGHT / SPECIFICATION

180 GSM direction / range 150-300 GSM

COLOUR DIRECTIONS

Faded olive / Dusty lilac / Off-white

SAMPLE APPROVAL NOTES

Approve slub texture, fabric transparency, wash shade and print hand feel.

PRODUCT DIRECTION / SW-04

Slub long-sleeve tee

Screen print + flat embroidery



MATERIAL DIRECTION

100% slub cotton

WEIGHT / SPECIFICATION

260 GSM direction / range 150-300 GSM

COLOUR DIRECTIONS

Bone-black / Brown-cream / Black-grey

SAMPLE APPROVAL NOTES

Confirm sleeve graphic registration, embroidery backing and shade consistency across panels.

PRODUCT DIRECTION / SW-05

Wide-shoulder singlet

DTF / PET transfer



MATERIAL DIRECTION

100% cotton jersey

WEIGHT / SPECIFICATION

220 GSM direction / range 200-320 GSM

COLOUR DIRECTIONS

Black / Acid lime / Grey

SAMPLE APPROVAL NOTES

Test transfer adhesion, surface feel and binding stretch on the chosen jersey.

PRODUCT DIRECTION / SW-06

Contrast panel jersey tee

Sewn applique + embroidery



MATERIAL DIRECTION

100% cotton jersey

WEIGHT / SPECIFICATION

260 GSM direction / range 200-320 GSM

COLOUR DIRECTIONS

Navy-cream / Green-white / Burgundy-grey

SAMPLE APPROVAL NOTES

Approve applique edge stitching, panel matching and rib neckline construction.

PRODUCT DIRECTION / SW-07

Heavyweight pullover hoodie

Puff screen print



MATERIAL DIRECTION

Brushed fleece / composition to confirm

WEIGHT / SPECIFICATION

400 GSM direction / range 300-420 GSM

COLOUR DIRECTIONS

Black / Forest / Washed violet

SAMPLE APPROVAL NOTES

Approve raised ink expansion, hand feel, hood shape and dimensional change after washing.

PRODUCT DIRECTION / SW-08

Full-zip graphic hoodie

Screen print + metal zipper



MATERIAL DIRECTION

Brushed fleece / composition to confirm

WEIGHT / SPECIFICATION

380 GSM direction / range 300-420 GSM

COLOUR DIRECTIONS

Charcoal / Burgundy / Stone

SAMPLE APPROVAL NOTES

Approve artwork alignment across the zip, zipper function and pocket reinforcement.

PRODUCT DIRECTION / SW-09

Half-zip fleece sweatshirt

Chain-stitch embroidery



MATERIAL DIRECTION

Brushed fleece / composition to confirm

WEIGHT / SPECIFICATION

360 GSM direction / range 300-420 GSM

COLOUR DIRECTIONS

Navy / Rust / Cream

SAMPLE APPROVAL NOTES

Confirm collar height, zipper guard, embroidery stitch appearance and hem adjustment.

PRODUCT DIRECTION / SW-10

Fleece varsity jacket

Chenille applique + snap buttons



MATERIAL DIRECTION

Brushed fleece / composition to confirm

WEIGHT / SPECIFICATION

420 GSM direction / range 300-420 GSM

COLOUR DIRECTIONS

Navy-cream / Black-red / Green-ivory

SAMPLE APPROVAL NOTES

Approve chenille edge attachment, snap strength, rib recovery and pocket construction.

PRODUCT DIRECTION / SW-11

Wide-leg terry sweatpants

Flat embroidery + zipper pocket



MATERIAL DIRECTION

French terry / composition to confirm

WEIGHT / SPECIFICATION

380 GSM direction / range 300-420 GSM

COLOUR DIRECTIONS

Heather grey / Black / Espresso

SAMPLE APPROVAL NOTES

Confirm waist range, rise, leg opening, pocket zipper and terry loop quality.

PRODUCT DIRECTION / SW-12

Longline terry shorts

Screen print + embroidered patch



MATERIAL DIRECTION

French terry / composition to confirm

WEIGHT / SPECIFICATION

340 GSM direction / range 300-420 GSM

COLOUR DIRECTIONS

Black / Dusty blue / Burgundy

SAMPLE APPROVAL NOTES

Approve inseam length, pocket depth, waistband recovery and print placement.

PRODUCT DIRECTION / SW-13

Cropped terry zip hoodie

Flat embroidery + two-way zipper



MATERIAL DIRECTION

French terry / composition to confirm

WEIGHT / SPECIFICATION

360 GSM direction / range 300-420 GSM

COLOUR DIRECTIONS

Oat / Washed black / Slate blue

SAMPLE APPROVAL NOTES

Approve crop length, zipper direction, hood volume and embroidery backing comfort.

PRODUCT DIRECTION / SW-14

Baggy khaki cargo pants

Woven patch + utility hardware



MATERIAL DIRECTION

Khaki twill / composition to confirm

WEIGHT / SPECIFICATION

Weight selected against the brief

COLOUR DIRECTIONS

Olive / Black / Sand

SAMPLE APPROVAL NOTES

Confirm twill composition and weight, pocket capacity, bartacks, hardware and leg adjustment.

PRODUCT DIRECTION / SW-15

Khaki cargo Bermuda shorts

Embroidered badge + metal zipper



MATERIAL DIRECTION

Khaki twill / composition to confirm

WEIGHT / SPECIFICATION

Weight selected against the brief

COLOUR DIRECTIONS

Sand / Charcoal / Olive

SAMPLE APPROVAL NOTES

Approve length, fly construction, badge placement and pocket flap shape.

PRODUCT DIRECTION / SW-16

Nylon zip windbreaker

Heat-transfer graphics + zipper



MATERIAL DIRECTION

Nylon woven shell

WEIGHT / SPECIFICATION

Weight and coating to confirm

COLOUR DIRECTIONS

Cobalt-black / Orange-navy / Silver-black

SAMPLE APPROVAL NOTES

Test transfer compatibility, zipper guard, shell hand feel and the requested finish.

PRODUCT DIRECTION / SW-17

Nylon track pants

Transfer print + ankle zippers



MATERIAL DIRECTION

Nylon woven shell

WEIGHT / SPECIFICATION

Weight and lining to confirm

COLOUR DIRECTIONS

Black-silver / Navy-blue / Olive-cream

SAMPLE APPROVAL NOTES

Approve lining choice, seam finish, pocket zipper access and ankle opening.

PRODUCT DIRECTION / SW-18

Sublimated street jersey

Dye sublimation



MATERIAL DIRECTION

Polyester jersey / knit to confirm

WEIGHT / SPECIFICATION

Weight selected against the brief

COLOUR DIRECTIONS

Blue-lime / Magenta-black / Orange-purple

SAMPLE APPROVAL NOTES

Use suitable light polyester; approve panel artwork alignment and colour on the actual fabric.

PRODUCT DIRECTION / SW-19

Microfiber track jacket

Flat embroidery + full zipper



MATERIAL DIRECTION

Microfiber woven shell / composition to confirm

WEIGHT / SPECIFICATION

Weight and lining to confirm

COLOUR DIRECTIONS

Cream-navy / Sage-black / Burgundy-ivory

SAMPLE APPROVAL NOTES

Confirm the microfiber fibre composition, fabric hand feel, lining and embroidery support.

PRODUCT DIRECTION / SW-20

Printed polyester mesh shorts

Dye sublimation + woven label



MATERIAL DIRECTION

Polyester mesh / lining to confirm

WEIGHT / SPECIFICATION

Weight selected against the brief

COLOUR DIRECTIONS

Violet-yellow / Teal-orange / Black-red

SAMPLE APPROVAL NOTES

Approve mesh hole size, lining opacity, colour, print alignment and pocket construction.

PRODUCT DIRECTION / SW-21

Laser-art baggy jeans

Laser engraving + washed finish



MATERIAL DIRECTION

Denim / composition to confirm

WEIGHT / SPECIFICATION

Denim weight and wash to confirm

COLOUR DIRECTIONS

Mid indigo / Washed black / Pale blue

SAMPLE APPROVAL NOTES

Confirm denim composition, laser settings, shade and post-wash strength. Approve the tonal artwork on actual denim before bulk.

PRODUCT DIRECTION / SW-22

Distressed wide-leg jeans

Controlled distressing + wash



MATERIAL DIRECTION

Denim / composition to confirm

WEIGHT / SPECIFICATION

Denim weight and wash to confirm

COLOUR DIRECTIONS

Vintage blue / Faded grey / Washed black

SAMPLE APPROVAL NOTES

Approve rip placement, hole size, retained weft threads and backing where needed. Review fabric strength and wash consistency.

MATERIAL LIBRARY

Cotton. Texture. Weight.

100% cotton jersey

200-320 GSM

Tees, singlets, long sleeves and selected jersey silhouettes. Review density, hand feel, rib recovery and wash shrinkage.

100% slub cotton

150-300 GSM

Irregular yarn texture for relaxed tees and long sleeves. Confirm opacity, slub character, surface and the final wash finish.

Brushed fleece

300-420 GSM

Hoodies, sweatshirts, fleece jackets, pants and shorts. Approve the brushed inner surface, pilling behaviour, rib and composition.

French terry

300-420 GSM

Loopback hoodies, sweats and coordinated sets. Review loop construction, face texture, weight, shrinkage and composition.

GSM is fabric mass per square metre. It does not establish fibre composition or guarantee durability. Confirm actual swatches and sample results.

MATERIAL LIBRARY

Utility & shell directions.

Khaki / twill

Cargo pants, Bermuda shorts and utility pieces. Agree fibre composition, weave, weight, wash finish and hardware.

Denim / laser & distressing

Baggy jeans with tonal laser artwork or controlled ripped details. Approve wash shade, artwork, rip placement and fabric strength on the actual denim.

Nylon / woven shell

Windbreakers, track pants and colourblock styles. Define weight, lining, hand feel and any finish required.

Polyester

Jerseys, mesh shorts and print panels. Suitable light polyester can be developed with dye sublimation.

Microfiber

A fine-fibre fabric direction for selected track and shell garments. Microfiber describes fibre fineness, not a guaranteed fibre composition.

Other shell fabrics

Share a physical swatch or intended feel. Coatings, stretch, lining and performance requirements need separate confirmation.

No waterproof, water-repellent, reflective or other tested performance is claimed by these visual concepts. Request the actual specification and relevant tests.

DECORATION DIRECTIONS

Print with intention.

Screen printing

Develop colour separations, placement and ink coverage for the selected fabric. Halftone artwork requires a trial to assess dots and tonal detail.

Puff screen printing

Heat-expanded ink creates a raised print surface. Expansion, edges and wash appearance require a physical print test.

DTF / PET transfer

A transfer option for multicolour graphics. Confirm hand feel, stretch, adhesion and wash appearance on the garment fabric.

Heat-transfer graphics

Selected lettering and graphic applications for compatible fabrics. Application conditions and adhesion are approved on a trial.

Dye sublimation

For suitable light polyester. Dye is transferred into the substrate; it does not produce opaque white ink or embroidered texture.

Send original vector or high-resolution artwork, dimensions, colours and placements.

CONSTRUCTION & BRANDING

Stitch. Zip. Finish.

Flat & chain-stitch embroidery

Define thread colours, backing and stitch appearance. Review distortion, comfort and the scale of the artwork on the actual fabric.

Chenille & sewn applique

Develop pile texture, edges and attachment stitches. Bulk, garment weight and position influence the result.

Patches & woven labels

Approve badge dimensions, edge finish and attachment. Label artwork, folding and placement are specified separately.

Zippers & closures

Full zip, two-way zip, half zip, pocket zips and ankle vents. Confirm gauge, length, pull shape, guards and function.

Utility finishing

Drawcords, elastic waists, snaps, cargo flaps, bartacks and piping. Agree the construction and test points against the sample.

Raised ink, raised embroidery and chenille are different processes.

FROM BRIEF TO COLLECTION

Approve the details first.

01

Share the brief

References, original artwork, size chart, material/GSM, quantity per colour and delivery destination.

02

Develop the sample

Confirm fit, fabric, decoration, construction and hardware. Sampling can start from 1 piece per style, subject to scope.

03

Review & approve

Consolidate measurements, artwork, colour and finishing comments. Approve the accepted sample and specifications.

04

Manufacture & review

Production MOQ starts from 100 pieces, subject to material, style and colour. Agree QC checkpoints, packing and shipping in the quotation.

Please specify whether the requested GSM is before or after washing. Composition, finishing, shrinkage tolerance and size-colour splits are confirmed for each project.

VIENA FACTORY / VIETNAM

Your next collection.
Developed together.

VIENA manufactures through specialised production units in Vietnam. Our team brings 10+ years of experience in the garment industry, supported by an experienced QC team.

SAMPLE FROM 1 PIECE PER STYLE

PRODUCTION MOQ FROM 100 PIECES

Starting minimums and pricing depend on style, material, colours, decoration and the agreed development scope.

SEND YOUR PRODUCT BRIEF

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Payment by bank transfer or PayPal. UPS, FedEx or available specialist shipping routes can be quoted for the destination.